

INSTALLATION INSTRUCTIONS

Rivet Nut

Available products:

To be ordered separately.



Rivet Nuts

SSRIVETM8 (Metric M8)

SSRIVET38 (Imperial 3/8"-16)

Both applicable for max. 3 mm [1/8"] thick substrate.



Collets

SSRIVETCM8 (Metric M8)

SSRIVETC38 (Imperial 3/8"-16)



Gun

SSRIVET



A - Preparing the rivet gun:

1. Pick the desired size of rivet nut collet to use.
2. Place the short threaded pin of rivet collet into the head of the rivet gun.
3. Pull down the spring-loaded socket (A) of the rivet gun and hold it in place and screw in the rivet collet until tight. If installed correctly, the spring-loaded socket will return to its original position.
4. Install the included hex nut (B) into the rivet collet to secure it.

B - Installing rivet nuts

1. Drill pilot hole in the post using the chart below:

Rivet Nut	Hole diameter
#SSRIVETM8	Ø 7/16"
#SSRIVET3/8"	Ø 17/32"

2. Open the handle of the rivet gun by about 45° and screw in the rivet nut into the rivet collet until the head of the rivet nut reached the bottom.
3. Place the installed rivet nut into the drilled post and firmly squeeze the rivet gun. After the first squeeze, open the handle again and turn the rivet gun knob (C) counter clockwise until the rivet nut is pressed against the post.
4. Repeat the process until the rivet nut body is squashed into the post.

