

















CAPACITY CHART

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		PK 30		PK 35		HPK 50		HPK 60		HPK 65		
No.	Profile Type	Size	Min Dia.	Size	Min Dia.	Size	Min Dia.	Size	Min Dia.	Size	Min Dia.	Notes
1		50x10 20x6	800 300	60x10 40x10	500 400	60x10 20x10	600 300	80x20 40x10	1200 400	60x10 20x5	500 250	Standard Rolls
2		80x15 30x6	700 400	100x15 60x10	450 350	100x15 50x10	600 300	120x25 50x10	600 400	80x20 50x5	500 250	Standard Rolls
3		30x30 10x10	900 200	35x35 20x20	900 300	35x35 15x15	600 300	50x50 20x20	800 400	32x32 12x12	400 250	Standard Rolls
4		∅ 30 ∅ 10	900 200	∅ 35 ∅ 30	600 400	∅ 35 ∅ 20	600 300	∅ 50 ∅ 20	800 400	∅ 35 ∅ 10	350 250	Optional Rolls
5		∅ 60x1,5 ∅ 25x1,5	1000 600	∅ 70x2 ∅ 30x2	1000 500	∅ 70x2 ∅ 25x1,5	1200 400	∅ 100x2 ∅ 60x2	1600 500	∅ 60x2 ∅ 15x1,5	600 200	Optional Rolls
6		1 1/2"x2,9 1/4"x1,8	600 300	2"x2,9 1"x2,3	1000 350	2"x2,9 1/2"x2,3	1000 300	3"x3,2 1"x2,6	1600 500	∅ 2"x3,91 ∅ 1/2"x2,77	400 200	Optional Rolls
7		50x30x3 40x20x2	1200 800	70x30x2 50x40x3	1200 1200	70x30x3 30x15x2	1500 400	80x40x3 40x20x2	1400 500	50x25x3 20x15x2	450 250	Optional Rolls
8		40x3 30x2	1200 800	50x3 40x3	1700 600	50x3 20x2	1600 400	70x3 40x2	1600 500	45x3 20x2	600 300	Optional Rolls
9		40x40x5 30x30x4	600 300	50x50x5 40x40x5	800 600	50x50x6 30x30x3	600 400	70x70x7 40x40x5	1000 500	60x60x6 30x30x4	650 350	Optional Rolls
10		35x35x5 30x30x4	600 400	50x50x6 30x30x3	1000 500	50x50x6 30x30x3	900 600	70x70x7 40x40x5	1200 600	50x50x5 30x30x4	550 350	Optional Rolls
11		50x6 20x3	600 400	60x7 50x6	700 500	60x7 30x4	800 500	80x9 40x5	1000 400	60x7 20x3	550 250	Standard Rolls
12		50x6 20x3	600 400	60x7 50x6	700 500	50x6 30x4	800 500	80x9 40x5	1200 500	50x6 20x3	500 250	Standard Rolls
13		50x6 20x3	600 400	60x7 50x6	700 500	60x7 30x4	800 500	80x9 40x5	1000 400	60x70 20x3	500 250	Standard Rolls
14				UPN 80 UPN 60	1000 700	UPN 80 UPN 30	800 400	UPN 120 UPN 60	800 500	UPN 80 UPN 30	600 250	Optional Rolls*
15				UPN 80 UPN 30	1200 800	UPN 80 UPN 30	1200 600	UPN 120 UPN 60	1200 600	UPN 65 UPN 30	600 250	Standard Rolls*
16										IPN 80	600	Optional Rolls*

* Special washer (spacer) can be necessary

Capacities are given for 260 N/mm² plate yielding strength. / We reserve the right to make changes without notice.